



ITEM NO.	PART NO.	DESCRIPTION
1	180044	Bolt, Hex 1/4-20 x 2
2	9419454	Nut, Lock 1/4-20 Washer Insert Hex
3	18971P1	Shaft, Drive (Rear)
4	18978P1	Shaft
5	14987P1	Ring, Retaining Eaton 329-1
6	17959P1	Bearing, Thrust Race
7	456004	Nut, Lock 3/8-16 Washer Insert Hex
8	19537P1	Bearing, Thrust Race
9	18972P1	Shaft
10	18962P1	Ring, Retaining
11	18967P1	Retainer, Outer
12	18965P1	Spring
13	18966P1	Cam
14	18949P1	Housing, Front
15	18960P1	Ring, Retaining
16	18963P1	Retainer, Inner
17	18948P1	Housing, Rear
18	18968P1	Plug, Vented
19	18957P1	Chain, Roller
20	18964P1	Pin
21	18950P1	Bearing, Needle 1-1/2 x 1-7/8 x 1/2
22	20821P1	Bracket, Rear P.T.O.
23	18953P1	Sprocket
24	18961P1	Seal, Oil 1-1/2 x 2-1/8 x 5/16
25	180130	Bolt, Hex 3/8-16 x 2
26	431787	Key, Woodruff 3/16 x 5/8 Hard No. 61
27	18952P1	Shaft
28	9411602	Pin, Clevis 3/8 x 1.875
29	18954P1	Bearing, Thrust Race
30	18956P1	Shaft
31	11860P1	Pin, Hair Cotter
32	18958P1	Gasket
*33	12134P1	Kit, Repair Universal Joint Rockwell Std.
	20573P1	Kit, Repair Universal Joint Neapco 1605X

\*NOTE: Brand of universal joint is identified by the end of the bearing cup.

Neapco =  = Repair Kit 20573P1

Rockwell =  = Repair Kit 12134P1

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## IMPORTANT

This writing is a correction for:

### INSTALLATION INSTRUCTION

19134E1 Rear PTO

Form No. 19568P1

Effective Date: 5-1-72

The gear box support, as shown in fig 1 and described in paragraphs 3 and 8 of the instructions, has been replaced with a "hook" type support-bracket; shown as Item 22, Illustrated Parts List, Form No. 20935L1, and as found in the hardware pack.

Replace paragraph 3 of the instructions with the following procedure.

- Hook the support-bracket over the clutch cross-shaft of The Gravely. Position it between the spring-clamp assembly and the frame. Have the short end towards the rear as shown by the Illustrated Parts List.

Disregard paragraph 8. The "hook" must be removed when the gear box is removed after use.